



## DON HD BALING TWINE

DON HD is a specialized twine for High Density Large Square Baling and has been specifically designed for the higher pressure applied in the new HD Balers.

DON HD is certified for use in all of the current Model HD Balers. Its single tape and heavily fibrillated construction process, with a uniform round diameter, guarantees a less abrasive run through the baler, while maintaining superior knot holding properties.



APPLICATION	IP CODE	DESCRIPTION	COLOUR	PACKS PER PALLET	BALES PER PACK 5 STRINGS	BALES PER PACK 6 STRINGS
BIG SQUARE BALERS	TWN0024	TOP KNOT BIG SQUARE 2 X 1,100M PACK	BLUE	24	66	55

## USAGE AND APPLICATION

Designed to withstand the higher pressures applied in HD balers, DON HD significantly lowers Fodder Conservation costs from 'Paddock to Stock'.

With DON HD's superior strength to maximize bale weight & compression, it's a perfect choice for use in all HD balers, with application across all Hay or Silage crop types.

## FEATURES AND BENEFITS

- High Tensile Strength
- Excellent Knot Holding properties increased strength and run-ability in HD Balers.
- Heavy Fibrillation, preventing knot slip when tying off.
- Withstand higher pressure/density allowing more fodder in the bale.
- Designed for Australian conditions with 12 Month guarantee against UV degradation
- Average Runnage of 104m/kg

## FAQ'S

- Is DON HD suitable for baling Cereal & Pasture Hay & Silage?

Yes, it is suitable for baling all cereal & Pasture hay's and Silage in all Modern Conventional XD Large Square Balers.

- Is DON HD suitable for baling Straw?

Yes, it is suitable for baling straw in all Modern Conventional XD Large Square Balers.

- Will I have to adjust my knotter's in the baler if I change my twine?

Yes, you may have to adjust the knotter settings if using different thickness (Tex) of twine.

- Is the colour of the Twine important?

The addition of coloured masterbatch can change the characteristics of the polymers. However, all colours from the Integrated Packaging Twine range are suitable for baling in Australian conditions. Some colours are

## FAQ'S

preferred by consumers more than others due to visual requirements such as night baling or endusers requirements.

- Do I need to run the HD twine across all the Knotters of my Baler?

HD twine should be run across all the knotters in the Baler due to the higher pressures applied in HD baling.

- Seeing DON HD is a heavier twine designed to take more pressure, will this cause more wear in my baler as thicker twines are often more abrasive on my knotter mechanism?

DON HD is designed to maximize strength while keeping softness due to heavy fibrillation of its single tape construction. These properties reduce the need for abrasive additives for twine grip when tying off the knot, hence less wear & tear.

- Is DON HD suitable for standard Large Square Balers?

DON HD has been designed for baling in High Pressure, High Capacity XD balers. IP have other high performance twines available for Conventional LSB balers.